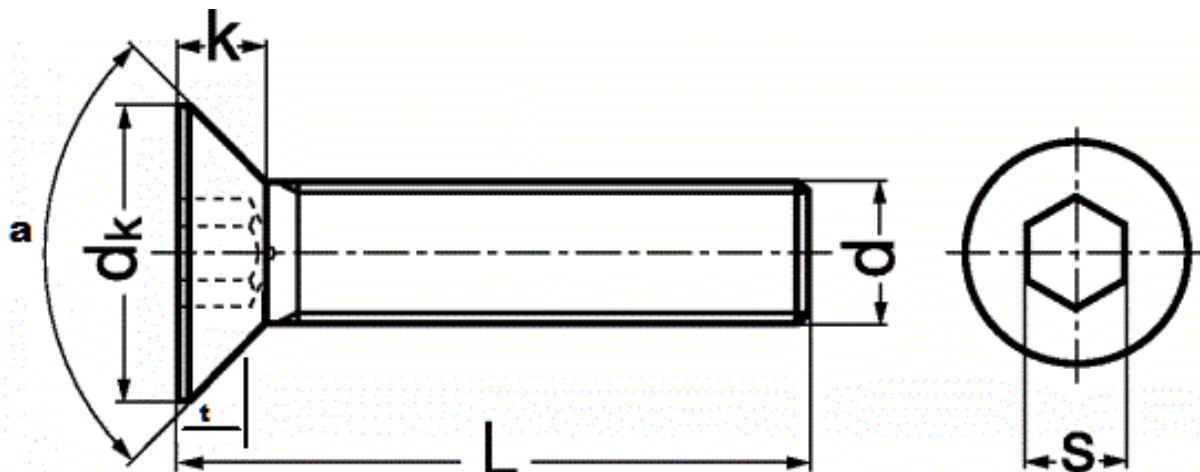


## SOCKET CSK/FLAT HEAD SCREW DIN7991

Socket csk or flat head screws to DIN7991, suitable for use where a flush finish is required. Available in steel grade 10.9, steel zinc plated grade 10.9 and Stainless Steel grade A2 & A4.

Socket csk lengths are measured including the head



| d Nom. | Pitch | a   | dk Max. | k Max. | s Nom. | t Min. |
|--------|-------|-----|---------|--------|--------|--------|
| M2     | 0.40  | 90° | 4.00    | 1.24   | 1.27   | 0.65   |
| M2.5   | 0.45  | 90° | 5.00    | 1.55   | 1.50   | 0.80   |
| M3     | 0.50  | 90° | 6.00    | 1.70   | 2.00   | 0.95   |
| M4     | 0.70  | 90° | 8.00    | 2.30   | 2.50   | 1.55   |
| M5     | 0.80  | 90° | 10.00   | 2.80   | 3.00   | 2.05   |
| M6     | 1.00  | 90° | 12.00   | 3.30   | 4.00   | 2.25   |
| M8     | 1.25  | 90° | 16.00   | 4.40   | 5.00   | 3.20   |
| M10    | 1.50  | 90° | 20.00   | 5.50   | 6.00   | 4.10   |
| M12    | 1.75  | 90° | 24.00   | 6.50   | 8.00   | 4.30   |

| d Nom. | Pitch | a   | dk Max. | k Max. | s Nom. | t Min. |
|--------|-------|-----|---------|--------|--------|--------|
| M14    | 2.00  | 90° | 27.00   | 7.00   | 10.00  | 4.50   |
| M16    | 2.00  | 90° | 30.00   | 7.50   | 10.00  | 5.00   |
| M18    | 2.50  | 90° | 33.00   | 8.00   | 12.00  | 5.20   |
| M20    | 2.50  | 90° | 36.00   | 8.50   | 12.00  | 5.60   |
| M22    | 2.50  | 60° | 36.00   | 13.10  | 14.00  | 8.44   |
| M24    | 3.00  | 60° | 39.00   | 14.00  | 14.00  | 9.87   |

All dimensions in mm

**\*HIGH GRADE PRODUCTS IN CRITICAL APPLICATIONS\***

Electro-plating of products in grade 10 and above may cause hydrogen embrittlement. No responsibility can be taken for reduced loading or failure and any resulting claims from this.

Please see ISO:4042 for further information.