



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE 641

SDS No. : 153498  
V006.0

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Replaces version from: 17.10.2016

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 641

#### Contains:

Cumene hydroperoxide

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

Specific target organ toxicity - single exposure

Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Chronic hazards to the aquatic environment

Category 3

H412 Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Label elements (CLP):

Hazard pictogram:



<b>Signal word:</b>	Warning
<b>Hazard statement:</b>	H319 Causes serious eye irritation. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.
<b>Supplemental information</b>	Contains Methyl methacrylate. May produce an allergic reaction.
<b>Precautionary statement:</b>	"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements***
<b>Precautionary statement: Prevention</b>	P261 Avoid breathing vapours. P273 Avoid release to the environment.
<b>Precautionary statement: Response</b>	P337+P313 If eye irritation persists: Get medical advice/attention.

### 2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General chemical description:

Anaerobic Sealant

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Cumene hydroperoxide 80-15-9	201-254-7	1- < 3 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
N,N-Diethyl-p-toluidine 613-48-9	210-345-0	0,1- < 1 %	Acute Tox. 3; Oral H301 Acute Tox. 3; Dermal H311 Acute Tox. 3; Inhalation H331 STOT RE 2 H373 Aquatic Chronic 3 H412
N,N-dimethyl-o-toluidine 609-72-3	210-199-8	0,1- < 1 %	Acute Tox. 3; Inhalation H331 Acute Tox. 3; Dermal H311 Acute Tox. 3; Oral H301 STOT RE 2 H373 Aquatic Chronic 3 H412
Methyl methacrylate 80-62-6	201-297-1 01-2119452498-28	0,1- < 1 %	Flam. Liq. 2 H225 STOT SE 3 H335 Skin Irrit. 2 H315 Skin Sens. 1 H317
1,4-Naphthalenedione 130-15-4	204-977-6	0,01- < 0,1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Eye Irrit. 2 H319 Acute Tox. 1; Inhalation H330 STOT SE 3; Inhalation H335 Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 10 M factor (Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.  
Seek medical advice.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

**Ingestion:**

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.  
Seek medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

**EYE:** Irritation, conjunctivitis.

**RESPIRATORY:** Irritation, coughing, shortness of breath, chest tightness.

Prolonged or repeated contact may cause skin irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable extinguishing media:**

Carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

None known

### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

In case of fire, keep containers cool with water spray.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

### 6.2. Environmental precautions

Do not let product enter drains.

### 6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

### 6.4. Reference to other sections

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Use only in well-ventilated areas.  
Avoid skin and eye contact.  
Prolonged or repeated skin contact should be avoided

**Hygiene measures:**

Good industrial hygiene practices should be observed.  
Wash hands before work breaks and after finishing work.  
Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.  
Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100	416	Short Term Exposure Limit (STEL):		EH40 WEL
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50	208	Time Weighted Average (TWA):		EH40 WEL
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative	ECTLV
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50		Time Weighted Average (TWA):	Indicative	ECTLV

**Occupational Exposure Limits**

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50		Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative OELV	IR_OEL
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative	ECTLV
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50		Time Weighted Average (TWA):	Indicative	ECTLV

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Sewage treatment plant		0,35 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	soil				0,0029 mg/kg		
Methyl methacrylate 80-62-6	aqua (freshwater)		0,94 mg/l				
Methyl methacrylate 80-62-6	aqua (marine water)		0,94 mg/l				
Methyl methacrylate 80-62-6	aqua (intermittent releases)		0,94 mg/l				
Methyl methacrylate 80-62-6	sewage treatment plant (STP)		10 mg/l				
Methyl methacrylate 80-62-6	sediment (freshwater)				5,74 mg/kg		
Methyl methacrylate 80-62-6	soil				1,47 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m <sup>3</sup>	
Methyl methacrylate 80-62-6	Workers	dermal	Acute/short term exposure - local effects		1,5 mg/cm <sup>2</sup>	
Methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - systemic effects		13,67 mg/kg	
Methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - systemic effects		208 mg/m <sup>3</sup>	
Methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - local effects		1,5 mg/cm <sup>2</sup>	
Methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - local effects		208 mg/m <sup>3</sup>	
Methyl methacrylate 80-62-6	General population	dermal	Acute/short term exposure - local effects		1,5 mg/cm <sup>2</sup>	
Methyl methacrylate 80-62-6	General population	dermal	Long term exposure - systemic effects		8,2 mg/kg	
Methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - systemic effects		74,3 mg/m <sup>3</sup>	
Methyl methacrylate 80-62-6	General population	dermal	Long term exposure - local effects		1,5 mg/cm <sup>2</sup>	
Methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - local effects		105 mg/m <sup>3</sup>	

**Biological Exposure Indices:**  
None**8.2. Exposure controls:**

## Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

## Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

## Eye protection:

Wear protective glasses.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	liquid liquid yellow
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 149 °C (> 300.2 °F)
Flash point	> 93,3 °C (> 199.94 °F); Tagliabue closed cup
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (27 °C (80.6 °F))	< 6 mbar
Vapour pressure (50 °C (122 °F))	< 300 mbar
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	1,08 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Slight
Solubility (qualitative) (Solvent: Acetone)	Miscible
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reacts with strong oxidants.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

Stable



**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

carbon oxides.

May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**STOT-single exposure:**

May cause respiratory irritation.

**Oral toxicity:**

May cause irritation to the digestive tract.

**Skin irritation:**

Prolonged or repeated contact may cause skin irritation.

**Eye irritation:**

Causes serious eye irritation.

**Sensitizing:**

May cause allergic reaction.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	not specified
1,4-Naphthalenedione 130-15-4	LD50	190 mg/kg	oral		rat	not specified

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LD50	1.200 - 1.520 mg/kg	dermal			not specified

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	not specified
Methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
Methyl methacrylate 80-62-6	LOAEL=2000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
Methyl methacrylate 80-62-6	NOAEL=1000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

Harmful to aquatic life with long lasting effects.  
Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test) not specified
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min		
Methyl methacrylate 80-62-6	LC50	350 mg/l	Fish		Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methyl methacrylate 80-62-6	EC50	69 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methyl methacrylate 80-62-6	EC50	170 mg/l	Algae	4 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methyl methacrylate 80-62-6	NOEC	100 mg/l	Algae	4 d	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test) not specified
Methyl methacrylate 80-62-6	EC0	100 mg/l	Bacteria	30 min		
1,4-Naphthalenedione 130-15-4	EC50	0,011 mg/l	Algae	72 h	Dunaliella bioculata	OECD Guideline 201 (Alga, Growth Inhibition Test)

## 12.2. Persistence and degradability

### Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Methyl methacrylate 80-62-6	readily biodegradable	aerobic	95 %	EU Method C.4-B (Determination of the "Ready" Biodegradability Modified OECD Screening Test)
1,4-Naphthalenedione 130-15-4		no data	0 - 60 %	OECD 301 A - F

## 12.3. Bioaccumulative potential / 12.4. Mobility in soil

### Mobility:

Cured adhesives are immobile.

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Cumene hydroperoxide 80-15-9		9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow- through Fish Test) not specified
Cumene hydroperoxide 80-15-9	2,16					not specified
Methyl methacrylate 80-62-6	1,38					not specified
1,4-Naphthalenedione 130-15-4	1,71					not specified

## 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB

Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methyl methacrylate 80-62-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

### SECTION 14: Transport information

#### 14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 1 %  
(2010/75/EC)

#### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H225 Highly flammable liquid and vapor.
- H242 Heating may cause a fire.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H330 Fatal if inhaled.
- H331 Toxic if inhaled.
- H335 May cause respiratory irritation.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**