



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE 648

SDS No. : 450730  
V006.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 648

#### Contains:

2-Hydroxyethyl methacrylate  
Acrylic acid  
Hydroxypropyl methacrylate  
Maleic acid  
Acetic acid, 2-phenylhydrazide  
2,2'-Ethylenedioxydiethyl dimethacrylate

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification


#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

## 2.2. Label elements

### Label elements (CLP):

<b>Hazard pictogram:</b>	
<b>Signal word:</b>	Danger
<b>Hazard statement:</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.
<b>Precautionary statement:</b>	***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements***
<b>Precautionary statement: Prevention</b>	P261 Avoid breathing vapours. P273 Avoid release to the environment. P280 Wear protective gloves/eye protection.
<b>Precautionary statement: Response</b>	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

## 2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General chemical description:

Anaerobic adhesive

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	231-927-0	10- 20 %	STOT SE 3 H335 Skin Irrit. 2 H315 Eye Irrit. 2 H319
2-Hydroxyethyl methacrylate 868-77-9	212-782-2 01-2119490169-29	10- 20 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	1- < 5 %	Flam. Liq. 3 H226 Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Corr. 1A H314 Acute Tox. 4; Inhalation H332 STOT SE 3 H335 Aquatic Acute 1 H400 Aquatic Chronic 2 H411
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	1- < 5 %	Skin Sens. 1 H317 Eye Irrit. 2 H319
Cumene hydroperoxide 80-15-9	201-254-7	0,1- < 1 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
Maleic acid 110-16-7	203-742-5 01-2119488705-25	0,1- < 1 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3 H335
Acetic acid, 2-phenylhydrazide 114-83-0	204-055-3	0,1- < 1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3; Inhalation H335 Carc. 2

			H351
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	203-652-6 01-2119969287-21	0,1- < 1 %	Skin Sens. 1B H317
Methacrylic acid 79-41-4	201-204-4 01-2119463884-26	0,1- < 1 %	Acute Tox. 4; Oral H302 Acute Tox. 3; Dermal H311 Acute Tox. 4; Inhalation H332 Skin Corr. 1A H314

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.**

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

**Ingestion:**

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.

Seek medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable extinguishing media:**

Carbon dioxide, foam, powder

Fine water spray

**Extinguishing media which must not be used for safety reasons:**

None known

### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation.  
Avoid contact with skin and eyes.  
Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.  
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Use only in well-ventilated areas.  
Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.  
Avoid skin and eye contact.  
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.  
Do not eat, drink or smoke while working.  
Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.  
Store at room temperature.  
Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	143	Short Term Exposure Limit (STEL):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	72	Time Weighted Average (TWA):		EH40 WEL

**Occupational Exposure Limits**Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7 [ACRYLIC ACID]	2	6	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	70	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	140	Short Term Exposure Limit (STEL):		IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2-Hydroxyethyl methacrylate 868-77-9	aqua (freshwater)		0,482 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (marine water)		0,482 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sewage treatment plant (STP)		10 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (intermittent releases)		1 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sediment (freshwater)				3,79 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	sediment (marine water)				3,79 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	soil				0,476 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	Predator						
Acrylic acid 79-10-7	aqua (freshwater)		0,003 mg/l				
Acrylic acid 79-10-7	aqua (marine water)		0,0003 mg/l				
Acrylic acid 79-10-7	aqua (intermittent releases)		0,0013 mg/l				
Acrylic acid 79-10-7	sewage treatment plant (STP)		0,9 mg/l				
Acrylic acid 79-10-7	sediment (freshwater)				0,0236 mg/kg		
Acrylic acid 79-10-7	sediment (marine water)				0,00236 mg/kg		
Acrylic acid 79-10-7	soil				1 mg/kg		
Acrylic acid 79-10-7	oral				0,0023 mg/kg		
Acrylic acid 79-10-7	Predator				0,03 g/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (freshwater)					0,904 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (marine water)					0,904 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sewage treatment plant (STP)					10 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (intermittent releases)					0,972 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (freshwater)				6,28 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (marine water)				6,28 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	soil				0,727 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl	Sewage		0,35 mg/l				

hydroperoxide 80-15-9	treatment plant						
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	soil				0,0029 mg/kg		
Maleic acid 110-16-7	aqua (freshwater)		0,1 mg/l				
Maleic acid 110-16-7	aqua (intermittent releases)		0,4281 mg/l				
Maleic acid 110-16-7	sediment (freshwater)				0,334 mg/kg		
Maleic acid 110-16-7	sewage treatment plant (STP)		44,6 mg/l				
Maleic acid 110-16-7	aqua (marine water)		0,01 mg/l				
Maleic acid 110-16-7	sediment (marine water)				0,0334 mg/kg		
Maleic acid 110-16-7	soil				0,0415 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (freshwater)					0,164 mg/L	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (marine water)					0,0164 mg/L	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sewage treatment plant (STP)					10 mg/L	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (intermittent releases)					0,164 mg/L	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (freshwater)				1,85 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (marine water)				0,185 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	soil				0,274 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Air						
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Predator						
Methacrylic acid 79-41-4	aqua (freshwater)		0,82 mg/l				
Methacrylic acid 79-41-4	aqua (marine water)		0,82 mg/l				
Methacrylic acid 79-41-4	sewage treatment plant (STP)		10 mg/l				
Methacrylic acid 79-41-4	aqua (intermittent releases)		0,82 mg/l				
Methacrylic acid 79-41-4	soil				1,2 mg/kg		



**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2-Hydroxyethyl methacrylate 868-77-9	Workers	dermal	Long term exposure - systemic effects		1,3 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	Workers	Inhalation	Long term exposure - systemic effects		4,9 mg/m <sup>3</sup>	
2-Hydroxyethyl methacrylate 868-77-9	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	General population	Inhalation	Long term exposure - systemic effects		2,9 mg/m <sup>3</sup>	
2-Hydroxyethyl methacrylate 868-77-9	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects		30 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local effects		30 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects		1 mg/cm <sup>2</sup>	
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects		1 mg/cm <sup>2</sup>	
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects		3,6 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects		3,6 mg/m <sup>3</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m <sup>3</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m <sup>3</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m <sup>3</sup>	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - local effects		0,55 mg/cm <sup>2</sup>	
Maleic acid 110-16-7	Workers	dermal	Long term exposure - local effects		0,04 mg/cm <sup>2</sup>	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - systemic effects		58 mg/kg	
Maleic acid 110-16-7	Workers	dermal	Long term exposure - systemic effects		3,3 mg/kg	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - local effects		3 mg/m <sup>3</sup>	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - systemic effects		3 mg/m <sup>3</sup>	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local		3 mg/m <sup>3</sup>	

			effects		
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - systemic effects		3 mg/m <sup>3</sup>
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	inhalation	Long term exposure - systemic effects		48,5 mg/m <sup>3</sup>
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	dermal	Long term exposure - systemic effects		13,9 mg/kg
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	inhalation	Long term exposure - systemic effects		14,5 mg/m <sup>3</sup>
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	dermal	Long term exposure - systemic effects		8,33 mg/kg
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	oral	Long term exposure - systemic effects		8,33 mg/kg
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m <sup>3</sup>
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects		29,6 mg/m <sup>3</sup>
Methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects		4,25 mg/kg
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects		6,55 mg/m <sup>3</sup>
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects		6,3 mg/m <sup>3</sup>
Methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects		2,55 mg/kg

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.  
Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	liquid green
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 148 °C (> 298.4 °F)
Flash point	93,3 °C (199.94 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure (26 °C (78.8 °F))	< 5 mm hg
Density ( )	1,1 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity ( )	450 - 550 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solubility (qualitative) (Solvent: Acetone)	Soluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Peroxides.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

Stable under normal conditions of storage and use.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

carbon oxides.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**STOT-single exposure:**

May cause respiratory irritation.

**Oral toxicity:**

May cause irritation to the digestive tract.

**Skin irritation:**

Causes skin irritation.

**Eye irritation:**

Causes serious eye damage.

**Sensitizing:**

May cause an allergic skin reaction.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5.000 mg/kg	oral		rat	not specified
Acrylic acid 79-10-7	LD50	1.500 mg/kg	oral		rat	BASF Test
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	not specified
Maleic acid 110-16-7	LD50	708 mg/kg	oral		rat	not specified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	10.837 mg/kg	oral		rat	not specified
Methacrylic acid 79-41-4	LD50	1.320 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Acrylic acid 79-10-7	LC50	> 5,1 mg/l	Vapor.	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	11 mg/l	vapour			Expert judgement
Methacrylic acid 79-41-4	LC50	> 3,6 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5.000 mg/kg	dermal		rabbit	not specified
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	1.100 mg/kg	dermal			Expert judgement
Acrylic acid 79-10-7	LD50	> 2.000 mg/kg			rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Hydroxypropyl methacrylate 27813-02-1	LD50	> 5.000 mg/kg	dermal		rabbit	not specified
Cumene hydroperoxide 80-15-9	LD50	1.200 - 1.520 mg/kg	dermal			not specified
Maleic acid 110-16-7	LD50	1.560 mg/kg	dermal		rabbit	not specified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	> 2.000 mg/kg	dermal		mouse	not specified
Methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	500 mg/kg	dermal			Expert judgement
Methacrylic acid 79-41-4	LD50	500 - 1.000 mg/kg			rabbit	Dermal Toxicity Screening

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	highly corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
Maleic acid 110-16-7	irritating	24 h	human	Patch Test
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating	24 h	rabbit	Draize Test
Methacrylic acid 79-41-4	Category 1A (corrosive)	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	irritating		rabbit	Draize Test
Acrylic acid 79-10-7	corrosive	21 d	rabbit	BASF Test
Maleic acid 110-16-7	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Methacrylic acid 79-41-4	Category I		rabbit	Draize Test

**Respiratory or skin sensitization:**

<b>Hazardous components CAS-No.</b>	<b>Result</b>	<b>Test type</b>	<b>Species</b>	<b>Method</b>
Acrylic acid 79-10-7	not sensitising	Skin painting test	guinea pig	not specified
Maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Maleic acid 110-16-7	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
Hydroxypropyl methacrylate 27813-02-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	not specified
Maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-Ethyleneoxydiethyl dimethacrylate 109-16-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Methacrylic acid 79-41-4	negative	inhalation		mouse	OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

**Carcinogenicity:**

Hazardous components CAS-No.	Result	Species	Sex	Exposure timeFrequency of treatment	Route of application	Method
2-Hydroxyethyl methacrylate 868-77-9		rat	female	102 weeks 6 hours/day, 5 days/week	inhalation	OECD Guideline 451 (Carcinogenicity Studies)
Hydroxypropyl methacrylate 27813-02-1		rat	male	2 years (102 weeks) 6 hours/day, 5 days/week	inhalation	OECD Guideline 451 (Carcinogenicity Studies)
Maleic acid 110-16-7	not carcinogenic	rat	male/female	2 y daily	oral: feed	OECD Guideline 451 (Carcinogenicity Studies)

**Reproductive toxicity:**

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	NOAEL P = >= 1.000 mg/kg NOAEL F1 = >= 1.000 mg/kg	screening oral: gavage		rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P = 400 mg/kg	two- generation study oral: gavage	until one day before sacrifice	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Maleic acid 110-16-7	NOAEL F1 = 150 mg/kg NOAEL F2 = 55 mg/kg	Two generation study oral: gavage	min. 80 d	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL P = 1.000 mg/kg NOAEL F1 = 1.000 mg/kg	oral: gavage		rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	NOAEL=100 mg/kg	oral: gavage	once daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL=300 mg/kg	oral: gavage		rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	not specified
Maleic acid 110-16-7	NOAEL=>= 40 mg/kg	oral: feed	90 ddaily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL=1.000 mg/kg	oral: gavage	daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

Harmful to aquatic life with long lasting effects.  
Do not empty into drains / surface water / ground water.



Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LC50	> 100 mg/l	Fish	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	836 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	400 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3.000 mg/l	Bacteria	16 h	Pseudomonas fluorescens	other guideline:
2-Hydroxyethyl methacrylate 868-77-9	NOEC	24,1 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Acrylic acid 79-10-7	LC50	27 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	EC10	0,03 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	0,13 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	41 mg/l	Bacteria	16 h		not specified
Acrylic acid 79-10-7	NOEC	19 mg/l	chronic Daphnia	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	Fish	48 h	Leuciscus idus melanotus	DIN 38412-15
Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	> 97,2 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	Bacteria	16 h		not specified
Hydroxypropyl methacrylate 27813-02-1	NOEC	45,2 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min		not specified
Maleic acid 110-16-7	LC50	> 245 mg/l	Fish	48 h	Leuciscus idus	DIN 38412-15
Maleic acid 110-16-7	EC50	42,81 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Maleic acid 110-16-7	EC50	74,35 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth

2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LC50	16,4 mg/l	Fish	96 h	Danio rerio	Inhibition Test) OECD Guideline 203 (Fish, Acute Toxicity Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	EC50	> 100 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	18,6 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	32 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Methacrylic acid 79-41-4	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Methacrylic acid 79-41-4	NOEC	8,2 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	45 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	EC10	100 mg/l	Bacteria	17 h		not specified

## 12.2. Persistence and degradability

### Persistence and Biodegradability:

No data available for the product.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	readily biodegradable	aerobic	85 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

## 12.3. Bioaccumulative potential / 12.4. Mobility in soil

### Mobility:

Cured adhesives are immobile.

### Bioaccumulative potential:

No data available for the product.

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2-Hydroxyethyl methacrylate 868-77-9	0,42				25 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Acrylic acid 79-10-7 Acrylic acid 79-10-7	0,46	3,16			25 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Hydroxypropyl methacrylate 27813-02-1	0,97				20 °C	not specified
Cumene hydroperoxide 80-15-9 Cumene hydroperoxide 80-15-9	2,16	9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow- through Fish Test) not specified
Maleic acid 110-16-7	-1,3				20 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Acetic acid, 2- phenylhydrazide 114-83-0	0,74					not specified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	2,3					OECD Guideline 117 (Partition Coefficient (n- octanol / water), HPLC Method)
Methacrylic acid 79-41-4	0,93				22 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)

### 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
2-Hydroxyethyl methacrylate 868-77-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Acrylic acid 79-10-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Hydroxypropyl methacrylate 27813-02-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Maleic acid 110-16-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methacrylic acid 79-41-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Product disposal:**

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Collection and delivery to recycling enterprise or other registered elimination institution.

**Disposal of uncleaned packages:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

**Waste code**

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

### SECTION 14: Transport information

**14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packing group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

### SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H226 Flammable liquid and vapor.
- H242 Heating may cause a fire.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H411 Toxic to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**