



## INFORMATION

The torque controlled Heavy Duty Anchor Hexagon Nut is a stainless steel A4/316 high performance anchor for use in cracked/non-cracked concrete and structural applications such as:

- Columns
- Guard rails
- Façades
- Staircases
- Silo installation
- Machines
- Cantilever beams

## BASE MATERIAL

- Concrete C20/25 to C50/60
- Cracked Concrete
- Non-Cracked Concrete

## FEATURES

- High Performance
- Wide Range Of Sizes
- Fast And Secure Installation
- Through Fixing
- Three way Expansion Sleeve
- Stainless Steel A4/316
- Close Spacing And Edge Distance
- Reaction To Fire Class A1
- Fire Resistant Loading

## APPROVALS

European Technical Assessment  
Option 1 Cracked Concrete



ETA-07/0331  
Fire Resistance



ETA-07/0331

## RELATED PRODUCTS

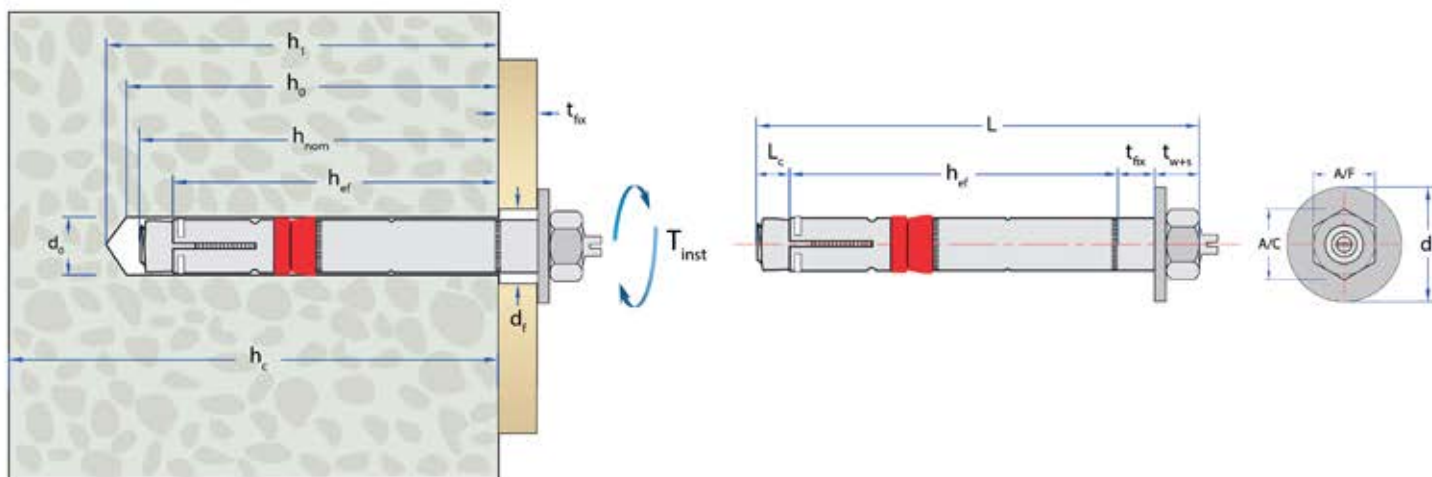


SDS+ Drill Bits



Hole Cleaning Pump

## RANGE AND LOAD DATA



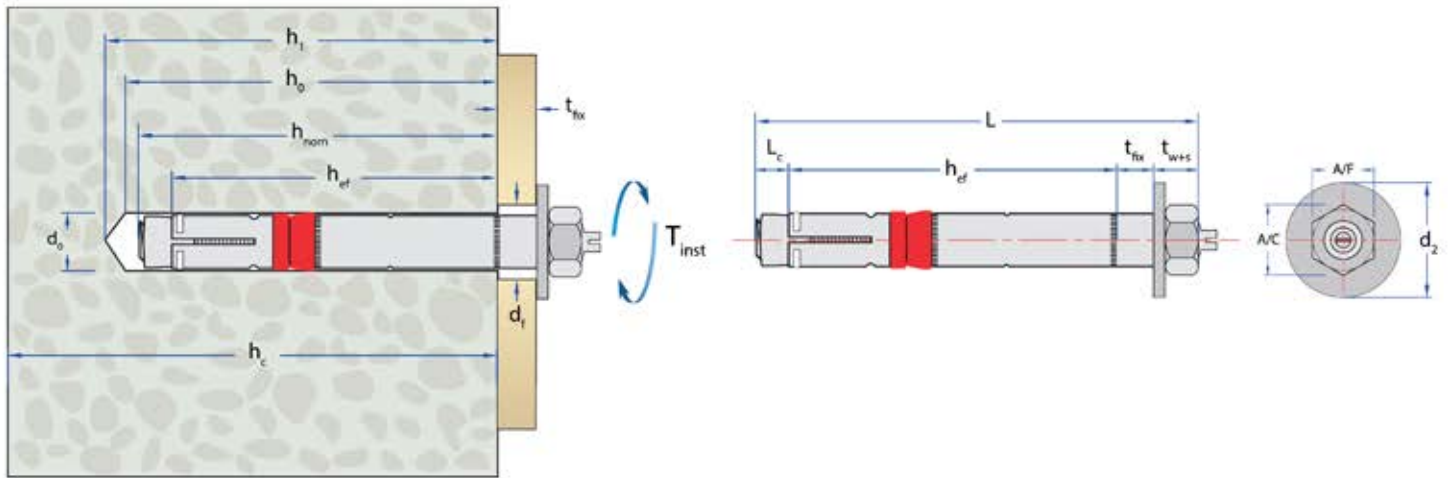
For combined loads, variations in structure thickness, reduced spacing and edge calculations download the free **Anchor Calculation Program** from [www.jcpfixings.co.uk](http://www.jcpfixings.co.uk)

Supplied By



### RANGE AND LOAD DATA

RANGE DATA													
Part Number	Size of Thread	Min. Structure Thickness ( $h_c$ )	Drill Hole Diameter ( $d_o$ )	Min Hole Depth ( $h_i$ )	Fixture Clearance Hole ( $d_i$ )	Cone Length ( $L_c$ )	Effective Embedment Depth ( $h_{ef}$ )	Max Fixture Thickness ( $t_{fx}$ )	Washer and Screw Thickness ( $t_{w+s}$ )	Total Length (L)	Width Across Flats (A/F)	Washer Outer diameter ( $d_z$ )	Tightening Torque ( $T_{inst}$ )
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	Nm
SLB12/10SS	M8	120	12	80	14	11	60	10	8.8	90	13	20	35
SLB12/30SS								30		110			
SLB14/15SS	M10	140	15	95	17	14	71	15	10.9	111	17	25	55
SLB14/25SS								25		121			
SLB18/20SS	M12	160	18	105	20	16	80	20	13.8	130	19	30	90
SLB18/40SS								40		150			



For combined loads, variations in structure thickness, reduced spacing and edge calculations download the free **Anchor Calculation Program** from [www.jcpfixings.co.uk](http://www.jcpfixings.co.uk)





### NON-CRACKED CONCRETE

Performance Data (C20/25 non-cracked concrete)

Size Of Thread	Effective Embedment Depth ( $h_{ef}$ )	Minimum Concrete Thickness ( $h_{min}$ )	Characteristic Resistance		Design Resistance		Approved Resistance		Design Spacing (s)		Design Edge Distance (c)	
			Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Ed}$ )	Shear ( $V_{Ed}$ )	Tensile( $N_{Ed}$ )	Shear ( $V_{Ed}$ )	Tensile	Shear	Tensile	Shear
-	mm	mm	kN	kN	kN	kN	kN	kN	mm	mm	mm	mm
M8	60	120	16.0	24.0	10.6	19.2	7.5	13.7	130	50	110	190
M10	71	140	25.0	37.0	16.6	29.6	11.8	21.1	310	100	190	270
M12	80	160	35.0	72.2	23.3	48.1	16.6	34.3	500	240	260	410

### CRACKED CONCRETE

Performance Data (C20/25 cracked concrete)

Size Of Thread	Effective Embedment Depth ( $h_{ef}$ )	Minimum Concrete Thickness ( $h_{min}$ )	Characteristic Resistance		Design Resistance		Approved Resistance		Design Spacing (s)		Design Edge Distance (c)	
			Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Ed}$ )	Shear ( $V_{Ed}$ )	Tensile( $N_{Ed}$ )	Shear ( $V_{Ed}$ )	Tensile	Shear	Tensile	Shear
-	mm	mm	kN	kN	kN	kN	kN	kN	mm	mm	mm	mm
M8	60	120	9.0	24.0	6.0	19.2	4.2	13.7	50	130	50	280
M10	71	140	16.0	43.0	10.6	28.6	7.5	20.4	110	220	70	380
M12	80	160	25.7	51.5	17.1	34.3	12.2	24.5	240	240	120	410

### FIRE RESISTANCE DATA



Fire Resistance Data (C20/25 to C50/60 cracked or non-cracked concrete)\*

Size Of Thread	Effective Embedment Depth ( $h_{ef}$ )	Minimum Concrete Thickness ( $h_{min}$ )	Design Resistance**								Approved Resistance							
			30min (R30)		60min (R60)		90min (R90)		120min (R120)		30min (R30)		60min (R60)		90min (R90)		120min (R120)	
			Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )	Tensile ( $N_{Rk}$ )	Shear ( $V_{Rk}$ )
-	mm	mm	kN		kN		kN		kN		kN		kN		kN		kN	
M8	60	120	6.1	14.3	4.4	11.1	2.6	7.9	1.8	6.3	4.4	10.2	3.1	7.9	1.9	5.6	1.3	4.5
M10	71	140	10.2	22.7	7.3	17.6	4.3	12.6	2.8	10.0	7.3	16.2	5.2	12.6	3.1	9.0	2.0	7.1
M12	80	160	15.7	32.8	11.1	25.5	6.4	18.3	4.1	14.6	11.2	23.4	7.9	18.2	4.6	13.1	2.9	10.4

\* The determination covers anchors with a fire attack from one side only. If the fire attack is from more than one side, the design method may be taken only, if the edge distance of the anchor is  $c \geq 300$  mm and  $\geq 2 h_{ef}$ .

\*\*For combined loads, use Anchor Calculation Program.





### SUPPLEMENTARY DATA

Influence Of Concrete Strength (Cracked/Non-cracked Concrete)					
Concrete strength		C20/25	C30/37	C40/50	C50/60
Cylinder	N/mm <sup>2</sup>	20	30	40	50
Cube	N/mm <sup>2</sup>	25	37	50	60
Factor	-	1.0	1.22	1.41	1.55

**Important Note:**

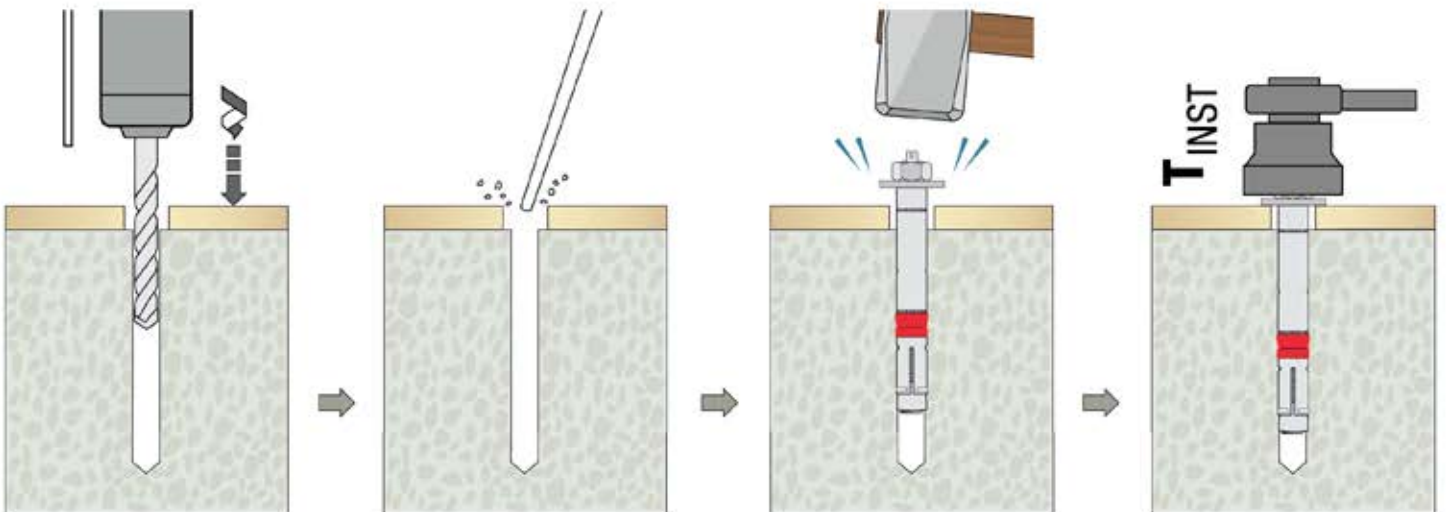
When using concrete factors ensure that loads do not exceed Steel Design Resistance.

Steel Failure						
Size Of Thread	Tensile Resistance			Shear Resistance		
	Characteristic Resistance (N <sub>Re,t</sub> )	Design Resistance (N <sub>Re,t</sub> )*	Approved Resistance (N <sub>Re,t</sub> )	Characteristic Resistance (V <sub>Re,s</sub> )	Design Resistance (V <sub>Re,s</sub> )**	Approved Resistance (V <sub>Re,s</sub> )
-	kN	kN	kN	kN	kN	kN
M8	26.0	17.3	12.3	24.0	19.2	13.7
M10	41.0	27.3	19.5	37.0	29.6	21.1
M12	60.0	40.0	28.5	62.0	49.6	35.4

\* A partial safety factor (γ<sub>M5</sub>) equal to 1.5 is included.

\*\* A partial safety factor (γ<sub>M5</sub>) equal to 1.25 is included.

### INSTALLATION INSTRUCTIONS



-Position fixture and drill correct diameter hole to corresponding depth

-Clean hole by blowing to remove drilling debris and dust

-Insert anchor through fixture into concrete and lightly hammer into concrete

-Tighten with torque wrench to recommended torque



# Certificate of constancy of performance

No. 1343-CPR-M 556-3/07.15

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR) this certificate applies to the construction product

## JCP Heavy Duty Anchor

Mechanical anchor for use in concrete

placed on the market by

**Hexstone Ltd. T/A JCP Construction Products**  
Opal Way  
Stone Business Park, Stone  
Staffordshire ST 15 0SW  
Great Britain

and produced in the manufacturing plant

**Plant 2, Germany.**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in the European Technical Assessment

**ETA-07/0331 of 27 March 2018**

and

**EAD 330232-00-0601**

under system 1 for the performances set out in this certificate are applied and that the construction product fulfil all the prescribed requirements for these performances.

This certificate was first issued on 25/07/2018 and will remain valid as long as the ETA remains valid and the manufacturing conditions in the plant or the factory production control itself are not modified significantly, unless suspended or withdrawn by the product certification body.

Darmstadt, 25/07/2018



Dr.-Ing. P. Bender  
Head of the notified certification body



Dipl.-Ing. F. Persichella  
Technical responsibility





# Declaration of Performance No. 0756-CPR-0215SS

Heavy Duty Anchor (Torque controlled expansion anchor made of stainless steel)  
 JCP Construction Products,  
 Unit 14 Teddington Business Park, Station Rd, Teddington, Middlesex TW11 9BQ  
 Telephone +44 (0)208 943 1800

Intended use or uses of the products according to EAD 330232-00-0601	
Generic type	Torque controlled expansion anchor
Base material	Cracked and Non-cracked concrete C20/25 to C50/60 acc. EN 206-2:2003
Batch Number	Marked on individual boxes
Material	Stainless Steel 1.4401, 1.4404 or 1.4571, EN 10088
Durability	Dry internal conditions Internal and external atmospheric exposure including industrial and marine environments or exposure in permanently damp internal conditions, if no particular aggressive conditions exist.
Loading	Static, quasi-static, fire and seismic
Fire Resistance	120mins
Fire Reaction	ETAG 001 Annex C Option 1
ETA 07/0331 issued by	DIBt
On the basis of	EAD 330232-00-0601
Certificate of Conformity 0756-CPD-0215 issued by	Technische Universität Darmstadt
Under system	1

Declared performances according to EAD 330232-00-0601						
Essential Characteristics			Performance			
			M8	M10	M12	M16
<b>Installation parameters</b>						
$d_o$	Nominal diameter of drill bit	[mm]	12	15	18	24
$d_f$	Fixture clearance hole	[mm]	14	17	20	26
$h_{ef}$	Effective anchorage depth	[mm]	60	71	80	100
$h_t$	Depth of drill hole to deepest point	[mm]	80	95	105	130
$h_{min}$	Minimum thickness of concrete member	[mm]	120	140	160	200
$T_{inst}$	Nominal torque moment	[mm]	30	50	80	160
<b>Tensile Steel failure</b>						
$N_{Rk,s}$	Characteristic tensile steel failure	[kN]	26	41	60	110
$\gamma_{M,s}$	Partial safety factor	[-]	1.5			
<b>Pull-out failure</b>						
$NR_{k,p,cr}$	Characteristic tensile resistance in cracked concrete C20/25	[kN]	9	16	26	36
$NR_{k,p,ucr}$	Characteristic tensile resistance in non-cracked concrete C20/25	[kN]	16	25	35	53
$\gamma_{M,p}$	Partial safety factor (Includes $\gamma_2$ )	[-]	1.5			
$\Psi_{cC30/37}$	Increasing factor for concrete C30/37	[-]	1.22			
$\Psi_{cC40/50}$	Increasing factor for concrete C40/50	[-]	1.41			
$\Psi_{cC50/60}$	Increasing factor for concrete C50/60	[-]	1.55			
<b>Splitting failure</b>						
$S_{cr,sp}$	Critical spacing (Splitting)	[mm]	360	470	530	600
$C_{cr,sp}$	Critical edge distance (Splitting)	[mm]	180	235	265	300

Concrete cone failure									
$h_{ef}$	Effective anchorage depth	[mm]		60	71	80	100		
$S_{cr,N}$	Critical spacing	[mm]		180	213	240	300		
$C_{cr,N}$	Critical edge distance	[mm]		90	106.5	120	150		
$\gamma_{M,S}$	Partial safety factor	[-]		1.5					
Displacement under tensile loading									
$N_{cr}$	Tensile loads in cracked concrete	[kN]		4.3	7.6	12.1	17.0		
$\delta N_{0,cr}$	Short term displacement under tensile loads	[mm]		0.5	0.5	1.3	0.5		
$\delta N_{\infty,cr}$	Long term displacement under tensile loads	[mm]		1.2	1.6	1.8	1.6		
$N_{U,cr}$	Tensile loads in non-cracked concrete	[kN]		7.6	11.9	16.7	24.1		
$\delta N_{0,U,cr}$	Short term displacement under tensile loads	[mm]		0.2	0.3	1.2	1.5		
$\delta N_{\infty,U,cr}$	Long term displacement under tensile loads	[mm]		1.1					
Shear steel failure									
$V_{Rk,S}$	Characteristic shear steel failure without lever arm	[kN]		24	37	62	92		
$M_{Rk,S}^0$	Characteristic shear steel failure with lever arm	[Nm]		26	52	92	232		
$\gamma_{M,SV}$	Partial safety factor	[-]		1.25					
Concrete pryout failure									
$k$	Factor in equation 95.6) ETAG 001 Annex C §5.2.3.3	[-]		2.0					
$\gamma_{M,cp}$	Partial safety factor	[-]		1.5					
Shear concrete edge failure									
$l_{ef}$	Effective anchorage length	[mm]		60	71	80	100		
Displacement on shear load									
$V$	Service shear load in cracked and non-cracked concrete	[kN]		13.9	21.1	34.7	50.8		
$\delta V_0$	Short term displacement under shear load	[mm]		3.4	4.9	4.8	6.7		
$\delta V_{\infty}$	Long term displacement under shear load	[mm]		5.1	7.4	7.1	10.1		
Characteristic tensile fire resistance									
$N_{Rk,630}$	Fire resistance duration = 30 minutes	[kN]		2.3	4.0	6.4	9.0		
$N_{Rk,660}$	Fire resistance duration = 60 minutes	[kN]		2.3	4.0	6.4	9.0		
$N_{Rk,690}$	Fire resistance duration = 90 minutes	[kN]		2.3	4.0	6.4	9.0		
$N_{Rk,6120}$	Fire resistance duration = 120 minutes	[kN]		1.8	3.2	5.2	7.2		
Characteristic shear fire resistance without lever arm									
$V_{Rk,630}$	Fire resistance duration = 30 minutes	[kN]		14.3	22.7	32.8	61.0		
$V_{Rk,660}$	Fire resistance duration = 60 minutes	[kN]		11.1	17.6	25.5	47.5		
$V_{Rk,690}$	Fire resistance duration = 90 minutes	[kN]		7.9	12.6	18.3	34.0		
$V_{Rk,6120}$	Fire resistance duration = 120 minutes	[kN]		6.3	10.0	14.6	27.2		
Characteristic shear fire resistance with lever arm									
$V_{Rk,630}$	Fire resistance duration = 30 minutes	[kN]		6.2	13.2	24.4	61.8		
$V_{Rk,660}$	Fire resistance duration = 60 minutes	[kN]		4.5	9.4	17.2	43.6		
$V_{Rk,690}$	Fire resistance duration = 90 minutes	[kN]		2.7	5.6	10.0	25.3		
$V_{Rk,6120}$	Fire resistance duration = 120 minutes	[kN]		1.8	3.6	6.4	16.2		

The previous performance data relates to the following product codes

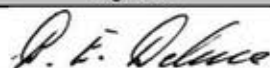
d	Marking	$l_{sk}$	Product Code
	$d_p/L$	[mm]	
M8	SZM8/12-10A4	10	SLB12/10SS
	SZM8/12-30A4	30	SLB12/25SS
M10	SZM10/15-15A4	15	SLB14/10SS
	SZM10/15-25A4	25	SLB14/25SS
M12	SZM12/18-10A4	10	SLB18/15SS
	SZM12/18-20A4	20	SLB18/25SS
	SZM12/18-40A4	40	SLB18/40SS

Amendments		
[1]	CPD changed to CPR	03/11/2017
[2]	ETAG changed to EAD	03/11/2017

The performances of the product identified by the above product codes are in conformity with the declared performance

This Declaration of performance is issued under the sole responsibility of JCP Construction products

Signed for and on behalf of the manufacturers

Name and function	Place and date of issue	Signature
Brian Deluce	Teddington	
Technical Manager	03/11/2017	

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-07/0331  
of 27 March 2018

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

JCP Heavy Duty Anchor

Product family  
to which the construction product belongs

Mechanical anchor for use in concrete

Manufacturer

Hexstone Ltd. T/A JCP Construction Products  
Opal Way  
Stone Business Park, Stone  
Staffordshire ST 15 0SW .  
GROSSBRITANNIEN

Manufacturing plant

Plant2, Germany

This European Technical Assessment  
contains

20 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330232-00-0601



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## Specific Part

### 1 Technical description of the product

The JCP Heavy Duty Anchor is an anchor made of galvanised steel or made of stainless steel which is placed into a drilled hole and anchored by torque-controlled expansion. The following anchor types are covered:

- Anchor type NHD with threaded bolt,
- Anchor type JHD with hexagon head screw,
- Anchor type SLSK with countersunk washer and countersunk screw.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi-static loading	See Annex C1 to C5
Characteristic resistance for seismic performance category C1 and C2	See Annex C6 to C7
Displacements under tension and shear loads	See Annex C9 and C10

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1
Resistance to fire	See Annex C8

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with the European Assessment Document EAD 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 27 March 2018 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Baderschneider

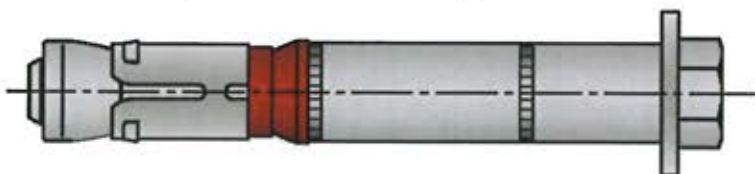
## JCP Heavy Duty Anchor

### Anchor type NHD with threaded bolt



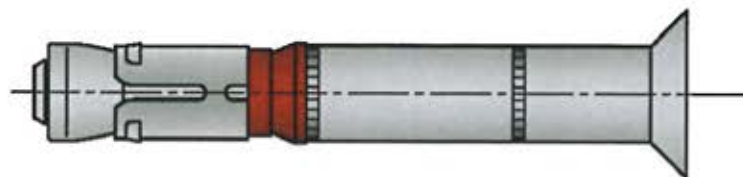
NHD (M6-M24)  
NHD (M8-M16) A4

### Anchor type JHD with hexagon head screw



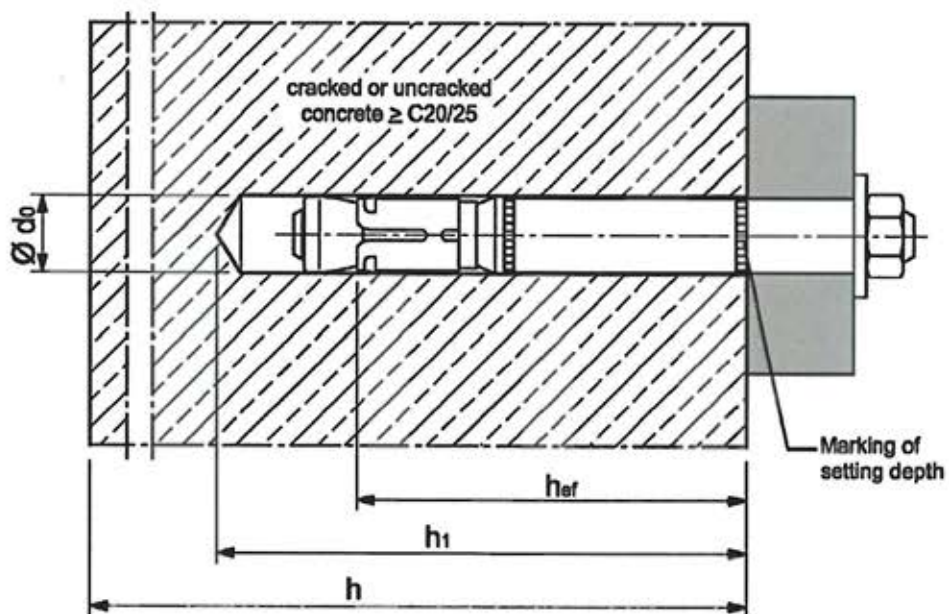
JHD (M6-M24)  
JHD (M8-M16) A4

### Anchor type SLSK with countersunk washer and countersunk screw



SLSK (M6-M12)  
SLSK (M8-M12) A4

## Installation condition

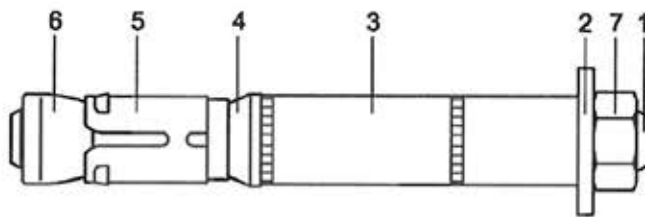


## JCP Heavy Duty Anchor

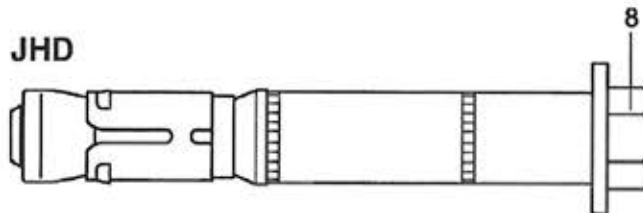
Product description  
Product and installation situation

Annex A1

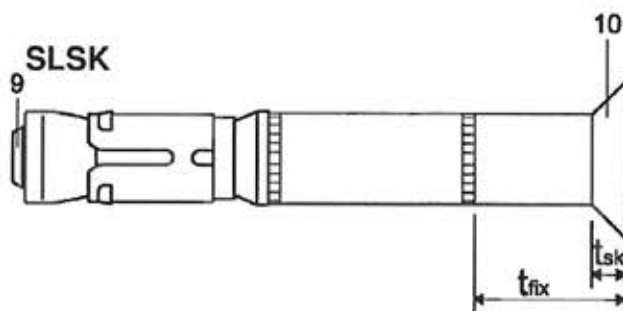
**NHD**



**JHD**



**SLSK**



**Marking:**

- expansion sleeve:
- Identifying mark of manufacturing plant ◇
  - additional marking of stainless steel A4 A4
  - Anchor identity (alternatively on distance sleeve) SZ
  - size of thread (alternatively M10 on distance sleeve)

- Distance sleeve:
- Diameter 15
  - max. thickness of fixture 25
  - additional marking for countersunk version SK

marking on the washer of anchor size SZ 24/M16L L

**Table A1: Designation of anchor parts and materials**

Part	Designation	Materials galvanised $\geq 5 \mu\text{m}$ , acc. to EN ISO 4042:1999	Stainless steel A4
1	Threaded bolt	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
2	Washer	Steel, EN 10139:2016	Stainless steel, EN 10088:2014
3	Distance sleeve	Steel tube EN 10305-2:2016, EN 10305-3:2016;	Steel tube stainless steel, 1.4401, 1.4404 or 1.4571; EN 10217-7:2014, EN 10216-5:2013
4	Ring	Polyethylene	Polyethylene
5	Expansion sleeve	Steel, EN 10139:2016	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
6	Threaded cone	Steel EN 10083-2:2006	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014
7	Hexagon nut	Steel, Strength class 8, EN ISO 898-2:2012	Stainless steel, strength class 70, EN ISO 3506-2:2009
8	Hexagon head screw	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, strength class 70, EN ISO 3506-1:2009
9	Countersunk screw	Steel, Strength class 8.8, EN ISO 898-1:2013	Stainless steel, strength class 70, EN ISO 3506-1:2009
10	Countersunk washer	Steel, EN 10083-2:2006	Stainless steel, 1.4401, 1.4404 or 1.4571, EN 10088:2014, zinc plated

**JCP Heavy Duty Anchor**

Product description  
Marking and materials

**Annex A2**

### Specification of intended use

JCP Heavy Duty Anchor, steel zinc plated	10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24
Static or quasi-static action	✓							
Seismic action (NHD and JHD)	-	C1 + C2						
Seismic action (SLSK)	-	C1 + C2				-		
Fire exposure	R 30 ... R 120							
JCP Heavy Duty Anchor, stainless steel A4	12/M8	15/M10	18/M12	24/M16				
Static or quasi-static action	✓							
Seismic action (NHD and JHD)	C1 + C2							
Seismic action (SLSK)	C1 + C2			-				
Fire exposure	R30 ... R120							

#### Base materials:

- Cracked and uncracked concrete
- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- Strength classes C20/25 to C50/60 according to EN 206-1:2000

#### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc plated steel or stainless steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exist (stainless steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

#### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions, seismic actions and under fire exposure are designed in accordance with FprEN 1992-4:2016 and TR 055.

#### Installation:

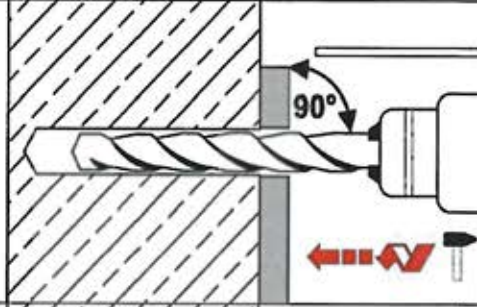
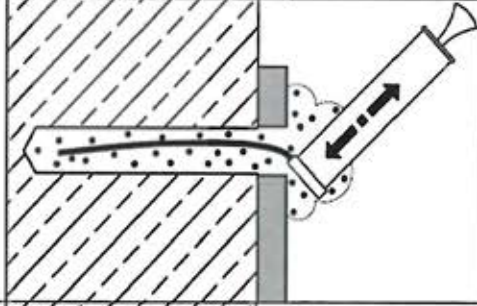
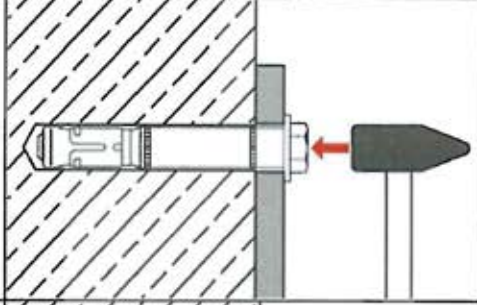
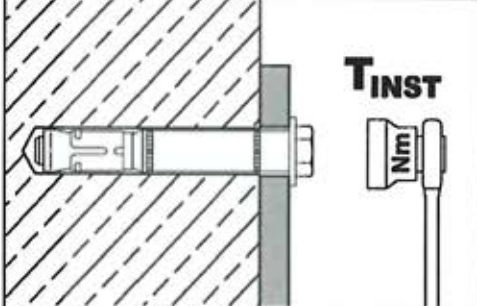
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.
- Anchor installation such that the effective anchorage depth is complied with. This compliance is ensured when the embedment mark of the anchor does no more exceed the concrete surface.
- Use as supplied by the manufacturer without replacing individual parts.
- Drilling of hole only by hammer drilling (use of vacuum drill bits is admissible)

### JCP Heavy Duty Anchor

Intended use  
Specification of intended use

Annex B1

### Installation instructions

1		<p>Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.</p>
2		<p>Blow out dust. Alternatively vacuum clean down to the bottom of the hole.</p>
3		<p>Drive in anchor.</p>
4		<p>Apply installation torque <math>T_{inst}</math> by using calibrated torque wrench.</p>

JCP Heavy Duty Anchor

Intended use  
Installation instructions

Annex B2

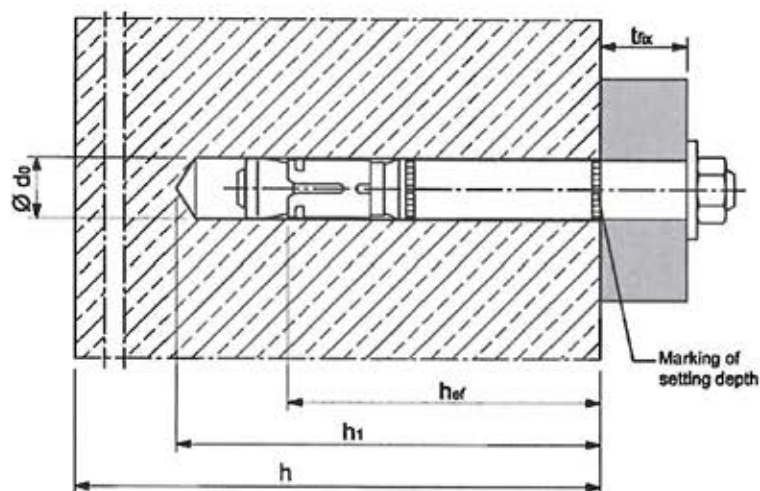
**Table B1: Installation parameters, steel zinc plated**

Anchor size		10/M6	12/M8	15/M10	18/M12	24/M16	24/M16L	28/M20	32/M24
Size of thread	[-]	M6	M8	M10	M12	M16	M16	M20	M24
Effective anchorage depth	$h_{ef}$ [mm]	50	60	71	80	100	115	125	150
Nominal diameter of drill bit	$d_0 =$ [mm]	10	12	15	18	24	24	28	32
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	10,45	12,5	15,5	18,5	24,55	24,55	28,55	32,7
Depth of drill hole	$h_1 \geq$ [mm]	65	80	95	105	130	145	160	180
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	12	14	17	20	26	26	31	35
Thickness of countersunk washer SLSK	$t_{sk}$ [mm]	4	5	6	7	-	-	-	-
Minimum thickness of fixture SLSK	$t_{fix \min}^{2)}$ [mm]	8	10	14	18	-	-	-	-
Installation torque	$T_{inst}$ (NHD, JHD) [Nm]	15	30	50	80	160	160	280	280
	$T_{inst}$ (SLSK) [Nm]	10	25	55	70	-	-	-	-
Minimum thickness of member	$h_{min}$ [mm]	100	120	140	160	200	230	250	300
Minimum spacing <sup>1) 3)</sup> cracked concrete	$s_{min}$ [mm]	50	50	60	70	100	100	125	150
	for $c \geq$ [mm]	50	80	120	140	180	180	300	300
Minimum edge distance <sup>1) 3)</sup> cracked concrete	$c_{min}$ [mm]	50	55	60	70	100	100	180	150
	for $s \geq$ [mm]	50	100	120	160	220	220	540	300
Minimum spacing <sup>1) 3)</sup> uncracked concrete	$s_{min}$ [mm]	50	60	60	70	100	100	125	150
	for $c \geq$ [mm]	80	100	120	140	180	180	300	300
Minimum edge distance <sup>1) 3)</sup> uncracked concrete	$c_{min}$ [mm]	50	60	60	70	100	100	180	150
	for $s \geq$ [mm]	100	120	120	160	220	220	540	300

<sup>1)</sup> Intermediate values by linear interpolation

<sup>2)</sup> Depending on the existing shear load, the thickness of the fixture may be reduced to the thickness of the countersunk washer  $t_{sk}$  (see Annex A2). It must be verified that the present shear load can be transferred completely into the distance sleeve (bearing of hole).

<sup>3)</sup> For fire exposure from more than one side  $c \geq 300$  mm or  $c_{min} \geq 300$  mm applies.



**JCP Heavy Duty Anchor**

Intended use  
Installation parameters, steel zinc plated

**Annex B3**



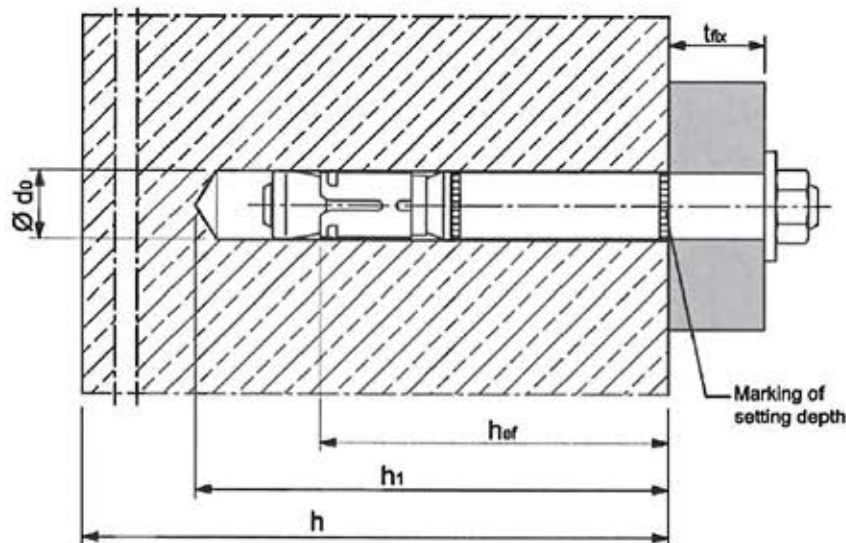
**Table B2: Installation parameters, stainless steel A4**

Anchor size		12/M8	15/M10	18/M12	24/M16
Size of thread	[-]	M8	M10	M12	M16
Effective anchorage depth	$h_{ef}$ [mm]	60	71	80	100
Nominal diameter of drill bit	$d_0 =$ [mm]	12	15	18	24
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	12,5	15,5	18,5	24,55
Depth of drill hole	$h_1 \geq$ [mm]	80	95	105	130
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	14	17	20	26
Thickness of countersunk washer SLSK	$t_{sk}$ [mm]	5	6	7	-
Minimum thickness of fixture SLSK	$t_{fix\ min}^{2)}$ [mm]	10	14	18	-
Installation torque	$T_{inst}$ (NHD) [Nm]	35	55	90	170
	$T_{inst}$ (JHD) [Nm]	30	50	80	170
	$T_{inst}$ (SLSK) [Nm]	17,5	42,5	50	-
Minimum thickness of member	$h_{min}$ [mm]	120	140	160	200
Minimum spacing <sup>1) 3)</sup> cracked concrete	$s_{min}$ [mm]	50	60	70	80
	for $c \geq$ [mm]	80	120	140	180
Minimum edge distance <sup>1) 3)</sup> cracked concrete	$c_{min}$ [mm]	50	60	70	80
	for $s \geq$ [mm]	80	120	160	200
Minimum spacing <sup>1) 3)</sup> uncracked concrete	$s_{min}$ [mm]	50	60	70	80
	for $c \geq$ [mm]	80	120	140	180
Minimum edge distance <sup>1) 3)</sup> uncracked concrete	$c_{min}$ [mm]	50	85	70	180
	for $s \geq$ [mm]	80	185	160	80

<sup>1)</sup> Intermediate values by linear interpolation

<sup>2)</sup> Depending on the existing shear load, the thickness of the fixture may be reduced to the thickness of the countersunk washer  $t_{sk}$  (see Annex A2). It must be verified that the present shear load can be transferred completely into the distance sleeve (bearing of hole).

<sup>3)</sup> For fire exposure from more than one side  $c \geq 300$  mm or  $c_{min} \geq 300$  mm applies.



**JCP Heavy Duty Anchor**

Intended use  
Installation parameters, stainless steel A4

**Annex B4**

**Table C1:** Characteristic values for **tension load, cracked concrete,**  
static or quasi-static action, **steel zinc plated**

Anchor size		10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24
Installation safety factor	$\gamma_{inst}$ [-]	1,0							
<b>Steel failure</b>									
Characteristic resistance	$N_{Rk,s}$ [kN]	16	29	46	67	126	126	196	282
Partial safety factor	$\gamma_{Ms}$ [-]	1,5							
<b>Pull-out failure</b>									
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$ [kN]	5	12	16	1)	1)	1)	1)	1)
Increasing factor for $N_{Rk,p}$	$\psi_C$ [-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$							
<b>Concrete cone failure</b>									
Effective anchorage depth	$h_{ef}$ [mm]	50	60	71	80	100	115	125	150
Factor $k_1 =$	$k_{cr,N}$ [-]	7,7							

1) Pull-out is not decisive

**Table C2:** Characteristic values for **tension load, cracked concrete,**  
static or quasi-static action, **stainless steel A4**

Anchor size		12/M8	15/M10	18/M12	24/M16
Installation safety factor	$\gamma_{inst}$ [-]	1,0			
<b>Steel failure</b>					
<b>NHD</b>					
Characteristic resistance	$N_{Rk,s}$ [kN]	26	41	60	110
Partial safety factor	$\gamma_{Ms}$ [-]	1,5			
<b>JHD and SLSK</b>					
Characteristic resistance	$N_{Rk,s}$ [kN]	26	41	60	110
Partial safety factor	$\gamma_{Ms}$ [-]	1,87			
<b>Pull-out failure</b>					
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$ [kN]	9	16	1)	1)
Increasing factor for $N_{Rk,p}$	$\psi_C$ [-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
<b>Concrete cone failure</b>					
Effective anchorage depth	$h_{ef}$ [mm]	60	71	80	100
Factor $k_1 =$	$k_{cr,N}$ [-]	7,7			

1) Pull-out is not decisive

**JCP Heavy Duty Anchor**

**Performance**  
Characteristic values for **tension load, cracked concrete,** static or quasi-static action

**Annex C1**

**Table C3: Characteristic values for tension load, uncracked concrete, static or quasi-static action, steel zinc plated**

Anchor size			10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24	
Installation safety factor	$\gamma_{inst}$	[-]	1,0								
<b>Steel failure</b>											
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	126	126	196	282	
Partial safety factor	$\gamma_{Ms}$	[-]	1,5								
<b>Pull-out failure</b>											
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	1) <sup>1)</sup>	20	1) <sup>1)</sup>	1) <sup>1)</sup>	1) <sup>1)</sup>	1) <sup>1)</sup>	1) <sup>1)</sup>	1) <sup>1)</sup>	
Increasing factor for $N_{Rk,p}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$								
<b>Splitting failure</b> (The higher resistance of case 1 and case 2 may be applied)											
Case 1											
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	30	40	70	50	70	
Edge distance	$c_{cr,sp}$	[mm]	1,5 $h_{ef}$								
Increasing factor for $N^0_{Rk,sp}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$								
Case 2											
Characteristic resistance in uncracked concrete	$N^0_{Rk,sp}$	[kN]	$\min \{N_{Rk,p}; N^0_{Rk,c}\}$								
Edge distance	$c_{cr,sp}$	[mm]	2,5 $h_{ef}$				1,5 $h_{ef}$		2,5 $h_{ef}$	2 $h_{ef}$	
<b>Concrete cone failure</b>											
Effective Anchorage depth	$h_{ef}$	[mm]	50	60	71	80	100	115	125	150	
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$								
Factor $k_1 =$	$k_{ucr,N}$	[-]	11,0								

<sup>1)</sup> Pull-out is not decisive

**JCP Heavy Duty Anchor**

**Performance**

Characteristic values for tension load, uncracked concrete, static or quasi-static action, steel zinc plated

**Annex C2**

**Table C4:** Characteristic values for **tension load, uncracked concrete**, static or quasi-static action, **stainless steel A4**

Anchor size			12/M8	15/M10	18/M12	24/M16
Installation safety factor	$\gamma_{inst}$	[-]	1,0			
<b>Steel failure</b>						
<b>NHD</b>						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	$\gamma_{Ms}$	[-]	1,5			
<b>JHD and SLSK</b>						
Characteristic resistance	$N_{Rk,s}$	[kN]	26	41	60	110
Partial safety factor	$\gamma_{Ms}$	[-]	1,87			
<b>Pull-out failure</b>						
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	16	25	35	1)
Increasing factor for $N_{Rk,p}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$			
<b>Splitting failure</b>						
Edge distance	$c_{cr,sp}$	[mm]	180	235	265	300
<b>Concrete cone failure</b>						
Effective anchorage depth	$h_{ef}$	[mm]	60	71	80	100
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$			
Factor $k_1 =$	$k_{Ucr,N}$	[-]	11,0			

1) Pull-out is not decisive.

<b>JCP Heavy Duty Anchor</b>	<b>Annex C3</b>
<b>Performance</b> Characteristic values for <b>tension loads, uncracked concrete</b> , static or quasi-static action, <b>stainless steel A4</b>	

**Table C5:** Characteristic values of **shear load**, static or quasi-static action, **steel zinc plated**

Anchor size		10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24
<b>Steel failure without lever arm</b>									
<b>NHD</b>									
Characteristic resistance	$V_{Rk,s}^0$ [kN]	16	25	36	63	91	91	122	200
Factor	$k_7$ [-]	1,0							
<b>JHD and SLSK</b>									
Characteristic resistance	$V_{Rk,s}^0$ [kN]	18	30	48	73	126	126	150	200
Factor	$k_7$ [-]	1,0							
Partial safety factor	$\gamma_{Ms}$ [-]	1,25							
<b>Steel failure with lever arm</b>									
Characteristic resistance	$M_{Rk,s}^0$ [Nm]	12	30	60	105	266	266	519	898
Partial safety factor	$\gamma_{Ms}$ [-]	1,25							
<b>Concrete pry-out failure</b>									
Factor	$k_8$ [-]	1,8	2,0						
<b>Concrete edge failure</b>									
Effective length of anchor in shear loading	$l_f$ [mm]	50	60	71	80	100	115	125	150
Outside diameter of anchor	$d_{nom}$ [mm]	10	12	15	18	24	24	28	32

**JCP Heavy Duty Anchor**

**Performance**  
Characteristic values for **shear load**, static or quasi-static action,  
**steel zinc plated**

**Annex C4**

**Table C6:** Characteristic values for **shear load**, static or quasi-static action, **stainless steel A4**

Anchor size		12/M8	15/M10	18/M12	24/M16
<b>Steel failure without lever arm</b>					
Characteristic resistance	$V_{Rk,s}^0$ [kN]	24	37	62	92
<b>NHD</b>					
Factor	$k_7$ [-]		1,0		
Partial safety factor	$\gamma_{Ms}$ [-]		1,25		
<b>JHD</b>					
Factor	$k_7$ [-]		1,0		
Partial safety factor	$\gamma_{Ms}$ [-]		1,36		
<b>SLSK</b>					
Factor	$k_7$ [-]		0,8		-
Partial safety factor	$\gamma_{Ms}$ [-]		1,36		-
<b>Steel failure with lever arm</b>					
Characteristic resistance	$M_{Rk,s}^0$ [Nm]	26	52	92	232
<b>NHD</b>					
Partial safety factor	$\gamma_{Ms}$ [-]		1,25		
<b>JHD and SLSK</b>					
Partial safety factor	$\gamma_{Ms}$ [-]		1,56		
<b>Concrete pry-out failure</b>					
Factor	$k_8$ [-]		2,0		
<b>Concrete edge failure</b>					
Effective length of anchor in shear loading	$l_f$ [mm]	60	71	80	100
Outside diameter of anchor	$d_{nom}$ [mm]	12	15	18	24

**JCP Heavy Duty Anchor**

**Performance**  
Characteristic values for **shear load**, static or quasi-static action,  
**stainless steel A4**

**Annex C5**

**Table C7:** Characteristic values for seismic action, Category C1 and C2, steel zinc plated

Anchor size		12/M8	15/M10	18/M12	24/M16	24/M16L	28/M20	32/M24	
<b>Tension load</b>									
Installation safety factor	$\gamma_{inst}$	[-]	1,0						
<b>Steel failure</b>									
Characteristic tension resistance category C1	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	126	196	280
Characteristic tension resistance category C2	$N_{Rk,s,eq,C2}$	[kN]	29	46	67	126	126	196	280
Partial safety factor	$\gamma_{Ms}$	[-]	1,5						
<b>Pull-out failure</b>									
Characteristic tension resistance category C1	$N_{Rk,p,eq,C1}$	[kN]	12	16	25	36	44,4	50,3	63,3
Characteristic tension resistance category C2	$N_{Rk,p,eq,C2}$	[kN]	5,4	16,4	22,6	29,0	41,2	43,6	63,3
<b>Shear load</b>									
<b>Steel failure without lever arm</b>									
<b>NHD</b>									
Characteristic shear resistance category C1	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic shear resistance category C2	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	50,1	50,1	67,1	108,1
<b>JHD</b>									
Characteristic shear resistance category C1	$V_{Rk,s,eq,C1}$	[kN]	18,0	27,1	43,4	51,9	51,9	96,4	160,1
Characteristic shear resistance category C2	$V_{Rk,s,eq,C2}$	[kN]	12,7	20,5	31,5	69,3	69,3	67,1	108,1
<b>SLSK</b>									
Characteristic shear resistance category C1	$V_{Rk,s,eq,C1}$	[kN]	25,2	36,5	50,4	-	-	-	-
Characteristic shear resistance category C2	$V_{Rk,s,eq,C2}$	[kN]	19,2	29,3	39,4	-	-	-	-
Partial safety factor	$\gamma_{Ms}$	[-]	1,25						
<b>JCP Heavy Duty Anchor</b>								<b>Annex C6</b>	
<b>Performance</b> Characteristic values for seismic action, steel zinc plated									

**Table C8: Characteristic values for seismic action, Category C1 and C2, stainless steel A4**

Anchor size			12/M8	15/M10	18/M12	24/M16
<b>Tension load</b>						
Installation safety factor	$\gamma_{inst}$	[-]	1,0			
<b>Steel failure</b>						
Characteristic tension resistance, category C1	$N_{Rk,s,eq,C1}$	[kN]	26	41	60	110
Characteristic tension resistance, category C2	$N_{Rk,s,eq,C2}$	[kN]	26	41	60	110
Partial safety factor NHD	$\gamma_{Ms}$	[-]	1,5			
Partial safety factor JHD and SLSK	$\gamma_{Ms}$	[-]	1,87			
<b>Pull-out failure</b>						
Characteristic tension resistance, category C1	$N_{Rk,p,eq,C1}$	[kN]	9	16	26	36
Characteristic tension resistance, category C2	$N_{Rk,p,eq,C2}$	[kN]	4,8	16,5	24,8	44,5
<b>Shear load</b>						
<b>Steel failure without lever arm</b>						
<b>NHD</b>						
Characteristic shear resistance, category C1	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic shear resistance, category C2	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial safety factor	$\gamma_{Ms}$	[-]	1,25			
<b>JHD</b>						
Characteristic shear resistance, category C1	$V_{Rk,s,eq,C1}$	[kN]	9,6	13,3	25,4	75,4
Characteristic shear resistance, category C2	$V_{Rk,s,eq,C2}$	[kN]	9,7	14,0	18,0	32,2
Partial safety factor	$\gamma_{Ms}$	[-]	1,36			
<b>SLSK</b>						
Characteristic shear resistance, category C1	$V_{Rk,s,eq,C1}$	[kN]	11,5	23,3	31,6	-
Characteristic shear resistance, category C2	$V_{Rk,s,eq,C2}$	[kN]	10,8	17,4	15,4	-
Partial safety factor	$\gamma_{Ms}$	[-]	1,36			
<b>JCP Heavy Duty Anchor</b>						<b>Annex C7</b>
Performance Characteristic values for seismic action, stainless steel A4						



**Table C9:** Characteristic values under **fire exposure** in cracked and uncracked concrete C20/25 to C50/60

Anchor size		10/M6	12/M8	15/M10	18/M12	24/M16	24/ M16L	28/M20	32/M24	
<b>Tension load</b>										
<b>Steel failure</b>										
<b>Steel zinc plated</b>										
Characteristic resistance	R30	$N_{Rk,s,fl}$	[kN]	1,0	1,9	4,3	6,3	11,6	18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6	13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0	7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1	4,9	9,2
<b>Stainless steel A4</b>										
Characteristic resistance	R30	$N_{Rk,s,fl}$	[kN]	-	6,1	10,2	15,7	29,2	-	-
	R60			-	4,4	7,3	11,1	20,6	-	-
	R90			-	2,6	4,3	6,4	12,0	-	-
	R120			-	1,8	2,8	4,1	7,7	-	-
<b>Shear load</b>										
<b>Steel failure without lever arm</b>										
<b>Steel zinc plated</b>										
Characteristic resistance	R30	$V_{Rk,s,fl}$	[kN]	1,0	1,9	4,3	6,3	11,6	18,3	26,3
	R60			0,8	1,5	3,2	4,6	8,6	13,5	19,5
	R90			0,6	1,0	2,1	3,0	5,0	7,7	12,6
	R120			0,4	0,8	1,5	2,0	3,1	4,9	9,2
<b>Stainless steel A4</b>										
Characteristic resistance	R30	$V_{Rk,s,fl}$	[kN]	-	14,3	22,7	32,8	61,0	-	-
	R60			-	11,1	17,6	25,5	47,5	-	-
	R90			-	7,9	12,6	18,3	34,0	-	-
	R120			-	6,3	10,0	14,6	27,2	-	-
<b>Steel failure with lever arm</b>										
<b>Steel zinc plated</b>										
Characteristic resistance	R30	$M^0_{Rk,s,fl}$	[Nm]	0,8	2,0	5,6	9,7	24,8	42,4	83,6
	R60			0,6	1,5	4,1	7,2	18,3	29,8	61,9
	R90			0,4	1,0	2,7	4,7	11,9	17,1	40,1
	R120			0,3	0,8	1,9	3,1	6,6	10,7	29,2
<b>Stainless steel A4</b>										
Characteristic resistance	R30	$M^0_{Rk,s,fl}$	[Nm]	-	6,2	13,2	24,4	61,8	-	-
	R60			-	4,5	9,4	17,2	43,6	-	-
	R90			-	2,7	5,6	10,0	25,3	-	-
	R120			-	1,8	3,6	6,4	16,2	-	-

If pull-out is not decisive in equation D.4 and D.5, FprEN 1992-4:2016  $N_{Rk,p}$  must be replaced by  $N^0_{Rk,c}$ .

**JCP Heavy Duty Anchor**

**Performance**  
Characteristic values under **fire exposure**

**Annex C8**

**Table C10:** Displacements under tension and shear load, **steel zinc plated**

Anchor size			10/ M6	12/ M8	15/ M10	18/ M12	24/ M16	24 /M16L	28/ M20	32/ M24
<b>Tension load</b>										
Tension load in cracked concrete	N	[kN]	2,4	5,7	7,6	12,3	17,1	21,1	24	26,2
Displacement	$\delta_{N0}$	[mm]	0,5	0,5	0,5	0,7	0,8	0,7	0,9	1,4
	$\delta_{N\infty}$	[mm]	2,0	2,0	1,3	1,3	1,3	1,3	1,4	1,9
Tension load in uncracked concrete	N	[kN]	8,5	9,5	14,3	17,2	24	29,6	34	43
Displacement	$\delta_{N0}$	[mm]	0,8	1,0		1,1		1,3	0,3	0,7
	$\delta_{N\infty}$	[mm]	3,4			1,7		2,3	1,4	0,7
<b>Seismic action C2</b>										
Displacement for DLS	$\delta_{N,eq}$ (DLS)	[mm]	-	3,3	3,0	5,0	3,0	3,0	4,0	5,3
Displacement for ULS	$\delta_{N,eq}$ (ULS)	[mm]	-	12,2	11,3	16,0	9,2	9,2	13,8	12,4
<b>Shear load</b>										
<b>NHD</b>										
Shear load in cracked and uncracked concrete	V	[kN]	9,1	14	20,7	35,1	52,1	52,1	77	86,6
Displacement	$\delta_{V0}$	[mm]	2,5	2,1	2,7	3,0	5,1	5,1	4,3	10,5
	$\delta_{V\infty}$	[mm]	3,8	3,1	4,1	4,5	7,6	7,6	6,5	15,8
<b>Seismic action C2</b>										
Displacement for DLS	$\delta_{V,eq}$ (DLS)	[mm]	-	2,3	3,1	3,0	2,6	2,6	1,6	6,1
Displacement for ULS	$\delta_{V,eq}$ (ULS)	[mm]	-	4,8	6,4	6,1	6,6	6,6	4,8	9,5
<b>JHD</b>										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	72	72	77	86,6
Displacement	$\delta_{V0}$	[mm]	2,9	2,5	3,6	3,5	7,0	7,0	4,3	10,5
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	10,5	10,5	6,5	15,8
<b>Seismic action C2</b>										
Displacement for DLS	$\delta_{V,eq}$ (DLS)	[mm]	-	2,3	3,1	3,0	3,3	3,3	1,6	6,1
Displacement for ULS	$\delta_{V,eq}$ (ULS)	[mm]	-	4,8	6,4	6,1	8,2	8,2	4,8	9,5
<b>SLSK</b>										
Shear load in cracked and uncracked concrete	V	[kN]	10,1	17,1	27,5	41,5	-	-	-	-
Displacement	$\delta_{V0}$	[mm]	2,9	2,5	3,6	3,5	-	-	-	-
	$\delta_{V\infty}$	[mm]	4,4	3,8	5,4	5,3	-	-	-	-
<b>Seismic action C2</b>										
Displacement for DLS	$\delta_{V,eq}$ (DLS)	[mm]	-	3,1	3,9	3,9	-	-	-	-
Displacement for ULS	$\delta_{V,eq}$ (ULS)	[mm]	-	10,2	11,8	13,0	-	-	-	-
<b>JCP Heavy Duty Anchor</b>									<b>Annex C9</b>	
<b>Performance</b> Displacements under tension and shear load, <b>steel zinc plated</b>										

**Table C11: Displacements under tension and shear load, stainless steel A4**

Anchor size			12/M8	15/M10	18/M12	24/M16
<b>Tension load</b>						
Tension load in cracked concrete	N	[kN]	4,3	7,6	12,1	17,0
Displacement	$\delta_{N0}$	[mm]	0,5	0,5	1,3	0,5
	$\delta_{N\infty}$	[mm]	1,2	1,6	1,8	1,6
Tension load in uncracked concrete	N	[kN]	7,6	11,9	16,7	24,1
Displacement	$\delta_{N0}$	[mm]	0,2	0,3	1,2	1,5
	$\delta_{N\infty}$	[mm]	1,1	1,1	1,1	1,1
<b>Seismic action C2</b>						
Displacement for DLS	$\delta_{N,eq(DLS)}$	[mm]	4,7	4,5	4,3	4,9
Displacement for ULS	$\delta_{N,eq(ULS)}$	[mm]	13,3	12,7	9,7	10,1
<b>Shear load</b>						
Shear load in cracked concrete	V	[kN]	13,9	21,1	34,7	50,8
Displacement	$\delta_{V0}$	[mm]	3,4	4,9	4,8	6,7
	$\delta_{V\infty}$	[mm]	5,1	7,4	7,1	10,1
<b>Seismic action C2</b>						
<b>NHD, JHD</b>						
Displacement for DLS	$\delta_{V,eq(DLS)}$	[mm]	2,8	3,1	2,6	3,3
Displacement for ULS	$\delta_{V,eq(ULS)}$	[mm]	5,6	5,8	5,0	6,9
<b>SLSK</b>						
Displacement for DLS	$\delta_{V,eq(DLS)}$	[mm]	2,5	2,8	2,9	-
Displacement for ULS	$\delta_{V,eq(ULS)}$	[mm]	5,8	5,9	6,9	-

JCP Heavy Duty Anchor

Performance

Annex C10

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